

METHOD FOR FORMING GOLF BALL WITH POLYURETHANE

ABSTRACT

A method of making a golf ball having a core and polyurethane including the
5 following steps. A first portion of polyurethane is placed in a first cavity, and the first
portion of polyurethane is allowed to partially cure to a selected state of gel. The core is
positioned within the cavity while the core is vertically and laterally centered within the
cavity. A second portion of polyurethane is placed in a second cavity at a time subsequent
to placing the first portion of polyurethane in the first cavity. The second portion of
10 polyurethane is allowed to partially cure, and the first and second cavities are mated together
to cure the polyurethane around the core.

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